

CAT#	PART#	DESCRIPTION	QTY:	U/M	SPARES	NOTES
S23 Turbine						
1, 2	AE023.003N	CASING	1	EA		
3	AE080.810N	WHEEL ASSEMBLY 1" blades	1	EA		
4	AE068.051N	SHAFT	1	EA		
5	AE017.016N	PACKING BOX	2	EA		
6	AA063.097N	CARBON PACKING RING	12	EA	x	
7	AE072.015N	GARTER SPRING	12	EA	x	
8	HP501FZ150	STEAM CHEST DRAIN PLUG	1	EA		
9	AC063.062N	BEARING SEAL RING	1	EA		
10	AE043.004N	BEARING HOUSING-COUPPLING END	1	EA		
11A	AE013.004N	BEARING	1	EA	x	
12	AG057.001N	BEARING SHELL RETAINING PIN	1	EA		
13	AE063.005N	OIL RING	2	EA		
14	AE043.069N	BEARING AND GOVERNOR HOUSING	1	EA		
15A	AE013.036N	BEARING	1	EA	x	
15B	AE015.008N	THRUST BEARING	1	EA	x	
15C	AE026.014N	THRUST BEARING RETAINER	1	EA		
15D	AE069.020N	THRUST BEARING SHIM PACK	1	EA	x	
15E	AE013.025N	THRUST BEARING SLEEVE	1	EA		
27	AE011.009N	GOVERNOR LEVER	1	EA		
31	AG054.005N	GOVERNOR VALVE STEM NUT	1	EA		
32	AG043.007N	GOVERNOR VALVE STEM CRADLE	1	EA		
32A	HG001NZ219	GOV STEM CRADLE BOLT	2	EA		
33	AG056.001N	GOVERNOR VALVE STEM PACKING	6	EA	x	
34	AG041.004N	STEAM CHEST HEAD	1	EA		
34B	AG034.089N	STEAM CHEST HEAD GASKET	1	EA	x	
36	AG072.002N	GOVERNOR VALVE SPRING	1	EA		
37	AG074.029N	GOVERNOR VALVE STEM	1	EA	x	
37A	HD135NZ090	GOVERNOR VALVE STEM LOCKING NUT	1	EA	x	
38	AG079.008N	GOV VALVE	1	EA		
39	AE024.021N	STEAM CHEST	1	EA		
40	AG054.004N	TRIP PLUNGER ADJUSTING NUT	2	EA	x	
42	AG060.002N	TRIP PLUNGER	1	EA	x	
43	AG072.047N	TRIP PLUNGER SPRING 2000 - 2500 rpm	1	EA	x	
44	AE011.008N	TRIP LEVER	1	EA		
45	AE027.009N	TRIP LINK	1	EA		
46	AG047.001N	TRIP LATCH	1	EA		
46A	AG046.001N	TRIP LATCH KEY	1	EA		
48	AG074.001N	TRIP VALVE STEM	1	EA		
49	AG054.002N	TRIP VALVE STEM NUT	1	EA		
50	AG072.001N	TRIP VALVE SPRING	1	EA		
51	AG045.001N	NAME PLATE	1	EA		
53	AG079.001N	TRIP VALVE	1	EA		
54	AG075.003N	STEAM STRAINER	1	EA		
56	AE052.651N	MAIN NOZZLE	1	EA		

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57	AE052.018N	MAIN REVERSING NOZZLE	1	EA		
58	AE073.021N	AUXILIARY VALVE STAND	1	EA		
59	AG079.012N	HAND VALVE	1	EA		
61	AE052.651N	FIRST AUXILIARY NOZZLE	1	EA		
62	AE053.018N	AUXILIARY REVERSING NOZZLE	1	EA		
65	AC063.062N	BEARING SEAL RING	2	EA		
69	AG055.01N	OILER	2	EA		
78	AG029.001N	INSPECTION COVER	1	EA		
84	HL012JZ099	GOVERNOR HUB LOCKING PIN	1	EA		
84A	HH057JZ210	HUB LOCKING PIN SETSCREW	1	EA		
85	HH099JZ089	TRIP PLUNGER NUT SET SCREW	2	EA		
87	HL004JZ093	GOVERNOR VALVE CAGE PIN	1	EA		
88	AG021.009N	GOVERNOR VALVE CAGE	1	EA		
93	AG021.084N	TRIP VALVE CAGE	1	EA		
93B	AG034.088N	TRIP VALVE CAGE GASKET	1	EA	x	
94	HL004JZ062	NOZZLE STAND DOWEL PIN	6	EA		
99	AG064.001N	TRIP LINK BALL JOINT R.H.	1	EA		
99A	AG064.002N	TRIP LINK BALL JOINT L.H.	1	EA		
99B	HD148NZ120	TRIP LINK LOCKNUT R.H.	1	EA		
99C	HD137NZ120	TRIP LINK LOCKNUT L.H.	1	EA		
101	AE041.006N	GOVERNOR VALVE STEM HEAD	1	EA		
106	HP950GZ050	OIL VENT	4	EA		
112	AG079.015N	SENTINEL WARNING VALVE	1	EA		
120	AG034.093N	NOZZLESTAND GASKET	3	EA	x	
127	HR003GZ001	GREASE FITTING	1	EA		
128	AG034.087N	AUXILIARY VALVE STAND GASKET	1	EA	x	
130	AG019.053N	TRIP VALVE STEM BUSHING	1	EA	x	
133	AG040.001N	TRIP RESET LEVER	1	EA		
135	AG082.001N	TRIP RESET LEVER YOKE	1	EA		
144	AE032.007N	BLIND FLANGE	1	EA		
145	AG045.002N	ROTATION ARROW	1	EA		
146	RA900JA004	CASING STUD	1	EA		
147	AE044.016N	TRIP PLUNGER HUB	1	EA		
148	AE058.004N	CENTERLINE SUPPORT PLATE	2	EA		
150	AE018.006N	SUPPORT LEG	1	EA		
151	AG037.043N	GOVERNOR	1	EA		
154	AE048.004N	GOVERNOR VALVE LEVER	1	EA		
154A	AG014.002N	GOV VALVE LEVER BUSHING	1	EA	x	
154B	AG014.003N	GOV VALVE LEVER BUSHING	1	EA	x	
154C	AG057.006N	GOVERNOR LEVER LINK PIN	2	EA		
154D	AG057.007N	GOVERNOR LEVER CRADLE PIN	1	EA		
155	AG064.003N	ROD END-R.H. THREADS	1	EA		
156	AG064.004N	ROD END-L.H. THREADS	1	EA		
158	AE034.042N	NOZZLE STAND GASKET SHIM	6	EA	x	
160	AG059.003N	HAND VALVE PLUG	1	EA		
165	AE011.007N	MANUAL TRIP LEVER	1	EA		

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174	AG034.002N	GASKET-(HAND VALVE)	1	EA		
176	AG069.004N	REVERSING NOZZLE SHIM	4	EA		
194	AG026.002N	TRIP VALVE STEM COLLAR	1	EA		
195	AG049.001N	TRIP VALVE STEM LINK	1	PR		
199	HD150GZ360	LOCKNUT	1	EA		
200	HK004GZ360	LOCKWASHER	1	EA		
205	AG049.002N	VALVE STEM NUT LINK	1	EA		
217	AE077.005N	PACKING BOX DRAINS	2	EA		
218	AG063.032N	PACKING RING SEPARATOR	16	EA		
224	HD013NZ090	JAM NUT	1	EA		
227	HL008NZ415	FULCROM PIN	1	EA		
235	AE027.010N	GOVERNOR LEVER LINK	1	EA		
235A	HD014NZ150	HEX NUT, GOV LINK	1	EA		
235B	HD014GZ150	HEX NUT, GOV LINK, LH	1	EA		
237	HM001JZ011	#405 WOODRUFF KEY	1	EA		
238	AG028.076N	COUPLING, WOODS	1	EA	x	
239	RF012VE012	1/8" SQUARE KEY	1	EA		
301	HD002JZ127	SETSCREW, SKT. HD.	2	EA		
301	HG018JZ125	BUTTON HEAD SCREW	1	EA		
303	HL008NZ530	MILLS PIN, STEM LINK	1	EA		
304	HL008NZ412	MILLS PIN	1	EA		
307	HE001GZ601	GROOVED PIN, STRAINER	4	EA		
310	HL008NZ830	FULCRUM PIN, YOKE	1	EA		
311	HH057JZ063	GRUB SCREW	1	EA		
314	HH057JZ123	SET SCREW FOR SEAL RINGS	3	EA		
404	HA049JZ309	HEX HEAD CAP SCREW FOR BRG HSG	5	EA		
406	HD135GZ150	LOCK NUT FOR ROD END BOLTS #422	2	EA		
407	HA013GZ156	HEX HD CAP SCREW FOR GOVERNOR	4	EA		
407A	HK004GZ150	LOCKWASHER FOR GOVERNOR	4	EA		
409	HA049JZ248	TRIP VALVE CAGE BOLTS	6	EA		
422	HG001JZ159	ROD END CAP SCREW	2	EA		
423	HA013GZ099	GOV LEVER CLAMP HEX HD CAP SCREW	1	EA		
424	HD135GZ090	GOV LEVER CLAMP SCREW LOCKNUT	1	EA		
608	HP200BZ050	90/DEG ELBOW FOR TRIP CAGE VENT	1	EA		
610	HP001GZ170	NIPPLE FOR TRIP CAGE VENT	2	EA		
	AG034.104N	TG GOVERNOR GASKET	1	EA		
	AE086.004N	INSULATION JACKET	1	EA		
	AE071.052N	THRUST BEARING RETAINER SPACER SHIM	1	EA		
	AG059.007N	NOZZLE PORT PLUG	1	EA		